

Technical Data Sheet [TDS]

PPC Natural Dinaplen

Reference: PPC1S15 G40-0007

Properties	Unit	Method	Value d.a.m.
Physical			
Relative density	g/cm ³	ISO 1183	1.2
Mechanical			
Tensile modulus (1 mm/min)	MPa	ISO 527	7700
Stress at break (5 mm/min)	MPa	ISO 527	80
Strain at break (5 mm/min)	%	ISO 527	3.7
Flexural strength (2 mm/min)	MPa	ISO 178	115
Charpy notched impact strength (23°C)	kJ/m ²	ISO 179/1eA	16
Charpy unnotched impact strength (23°C)	kJ/m ²	ISO 179/1eU	60
Rheological			
Melt flow index M.F.I. (230°C, 2.16 kg)	g/10 min	ISO 1133	13
Thermal			
Heat deflection temperature HDT (1.80MPa)	°C	ISO 75-A	150
Processing			
Melt temperature range	°C	-	190-240
Recommended mould temperature	°C	-	25-65

The data submitted here are, to the best of Grupo Repol's knowledge, representative of the range of properties for the listed products, but should not be used to establish process limits or used as the direct basis of design. Colorants or other additives may alter these properties. The data are given for natural grade unless otherwise specified.

Last update: 07/ 2013

