

# DATA SHEET / SPECIFICATIONS STIFFENING MASTERBATCH ST PP 5

ST PP 5 is a stiffening masterbatch used in blends with conventional polypropylene for the manufacture of BOPP films. ST PP 5 improves a broad range of properties particularly desirable in polypropylene films applications:

High stiffness
Very good deadfold characteristics, twist retention
Very good optical properties
Better dimensional stability
Improved gas and humidity barrier properties
Improved sealability

### TYPICAL PROPERTIES

Appearance	Tranparent glossy pellets	
Melt Index (230°C / 2.16 kg)	Approx. 50	MO1-700*
Specific gravity (g/cm³)	0.95	MO13-700*
Moisture content (ppm)	< 500	MO27-700*

<sup>\*</sup> POLYTECHS internal method

## **USAGE**

Typically, ST PP 5 is used for snack food packaging, cigarette packaging and twist wrap for sweets. ST PP 5 is suitable for dilution into most of the PP resins generally recommended for production of clear BOPP films.

#### RECOMMENDED ADDITION RATES

Typical addition levels of ST PP 5 are approx. 12-24% in the core layer for food and cigarette packaging, depending on the required film quality. To get the twist wrap packaging for sweets, it is recommended to add a minimum of 32% ST PP 5.

#### FOOD CONTACT STATUS

ST PP 5 complies with major food contact regulations. Contact us for more information

## **PACKAGING**

Masterbatch is packed in 25 kg PE sacks on shrink-wrapped pallets of 1375 kg.

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